



# SL400 ASSEMBLY GUIDE

## ASSEMBLY VIDEO INFORMATION

Scan the QR code to watch the full SL400 assembly video.

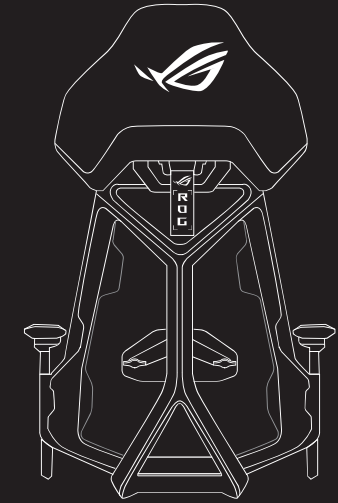
### Package contents

Accessories Box Contents		
A. Headrest	F. Gas lift	L. Armrest screw x 6
B. Acoustic panel	G. Armrest x 2	M. Headrest / Panel screw x 4
C. Back	H. Caster wheel x 5	N. Seat base cover screw x 2
D. Seat base	I. Hex key (4mm)	O. Headrest screw cover
E. Wheel base	J. Hex key (5mm)	P. Seat base cover
	K. Backrest screw x 3	

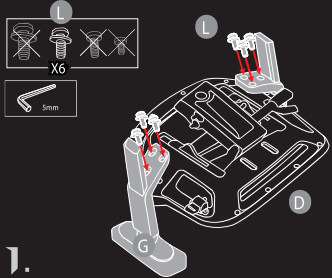
**NOTE:** The illustrations are for reference only and may differ from your actual chair in appearance and features.

### Other features

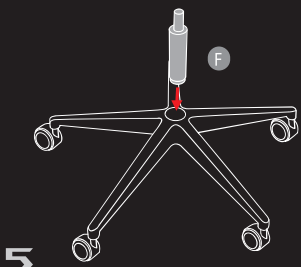
Hanger at the back of the chair for hanging your headset, clothes, caps and so on.



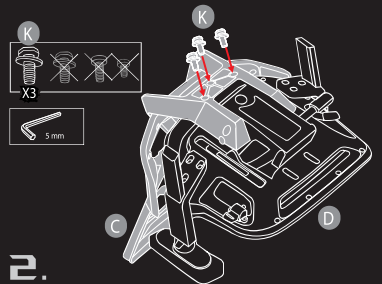
### Assembling your chair



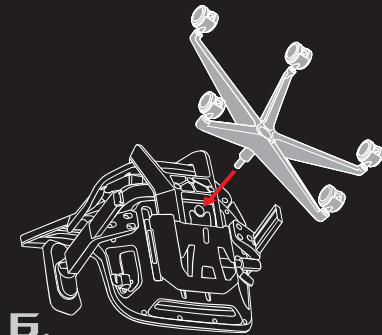
1. Install armrests (G) to the bottom of the seat base (D) and secure with 6 armrest screws (L).



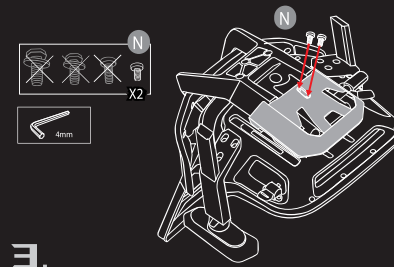
2. Install the gas lift piston onto the wheel base.



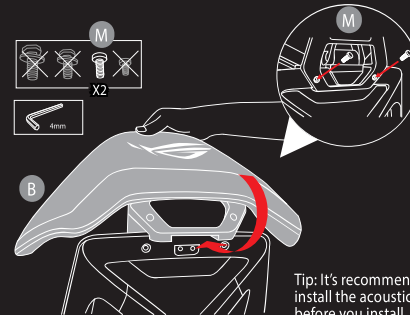
3. Place the seat base (D) on the edge of a stable surface, install the back (C) with 3 backrest screws (K).



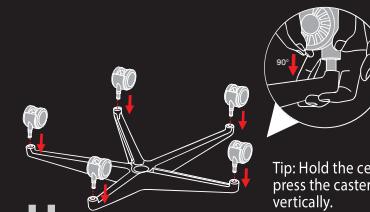
4. Insert the gas lift of the assembled wheel base into the mounting hole of the seat base.



5. Install the seat base cover with 2 seat base cover screws (N).



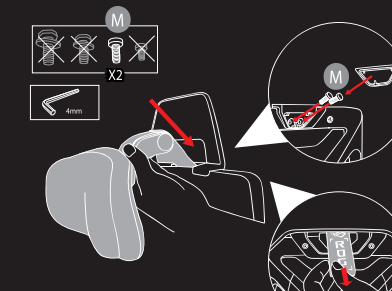
6. Use two headrest / panel screws (M) to secure the acoustic panel (B) from the back.



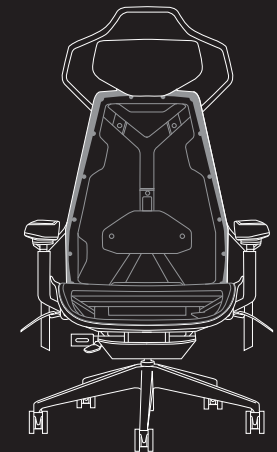
7. Install the five caster wheels onto the wheel base.

#### NOTES:

- While installing the caster wheels, press down firmly on the wheels by hand until they seat into the bottom of the wheel base.
- DO NOT use tools to knock them into place to prevent damage.
- The castor wheels are made from materials that are friendly to wooden floor.

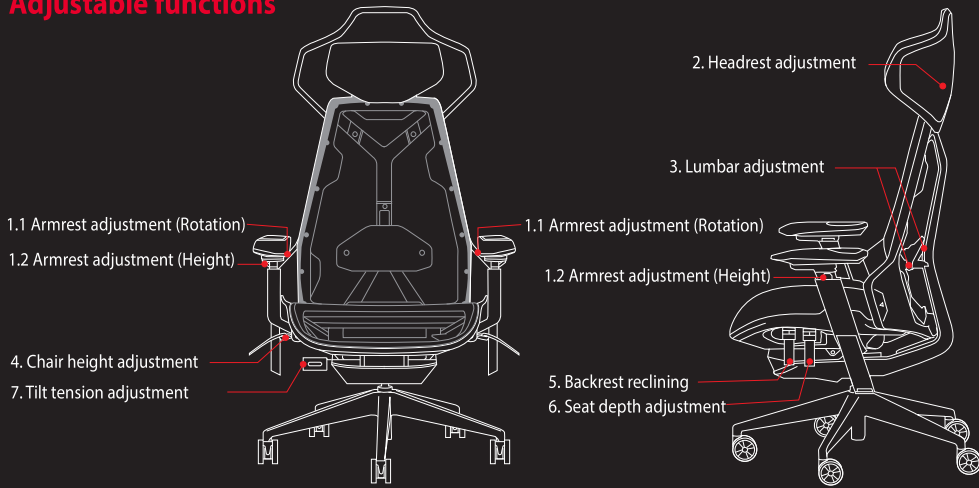


8. Use the other two headrest screws (M) to secure the headrest from the back side of the chair and install the screw cover.



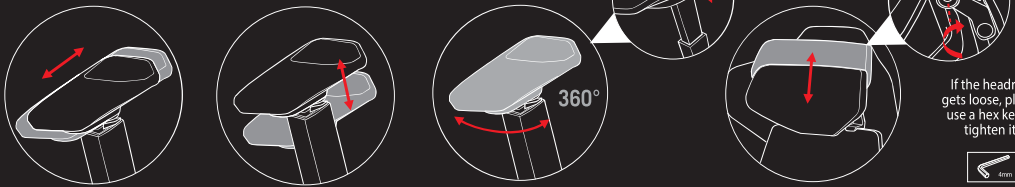
9. Finish!

## Adjustable functions



### 1. Armrest adjustment

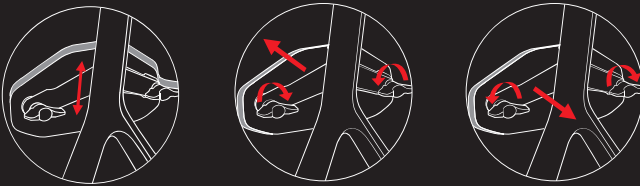
8 positions of armrest height adjustment and lock



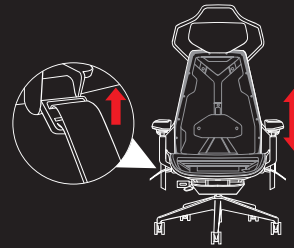
If the headrest gets loose, please use a hex key to tighten it.



### 3. Lumbar adjustment

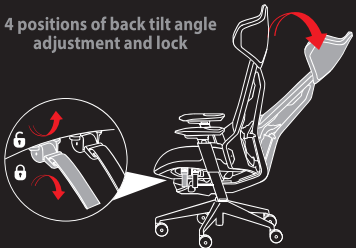


### 4. Chair height adjustment

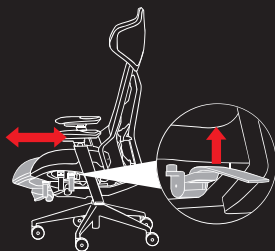


### 5. Backrest reclining

4 positions of back tilt angle adjustment and lock

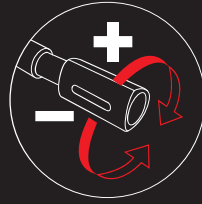


### 6. Seat depth adjustment



### 7. Tilt tension adjustment

Fine-tuning knob for tension adjustment



## Safety Notices



Sit in the center of the chair with your back against the backrest



Do not sit on the edge of the chair



Do not stand on the chair



Do not push down on the reclined backrest when a person is on it



Keep your hands and fingers away from the recline mechanism

### WARNING!



### WARNING!

- Warning! Only trained personnel may replace or repair components (eg. gas lift piston) for seat height adjustment.
- This chair should only be used in a normal and non-abusive manner. We are not liable for any damages resulting from improper assembly and/or usage.
- The maximum recommended weight load is 150 kg (331 lb).
- Never assemble or disassemble your chair in an improper manner.
- Please watch your back when the backrest returns back to its original position from a reclined position.
- To avoid damage to your chair, please do not use excessive force to pull up your headrest and acoustic panel.

### ATTENTION:

- The castors are suitable for both soft and hard floors.
- This office work chair is tested for office use. The dimensions of this chair are classified as Type A according to EN 1335-1.

### CARE INSTRUCTIONS

#### Leather care guide

- Dust removal: Use a brush with moderate bristles to remove dust.
- Cleaning: Use leather special cleaner.
- Maintenance: Leather special maintenance protective agent.

#### Plastic care guide

- Wipe the surface with a damp cloth.

#### Aluminum alloy metal care guide

- Do not use wet object cleaning the chair to avoid corroding.



